



Technical data sheet

## ***FLEX-REZ 4399AD***

### ***Alcohol Dilutable Polyamide Resin***

#### **IMPORTANT CHARACTERISTICS:**

**Flex-rez 4399 AD** has served for surface printing applications on films or paper. **Flex-rez 4399 AD** has excellent wet-pack resistance, coupled with excellent adhesion on difficult substrates such as polyethylene, polypropylene, and coated foils. **Flex-rez 4399 AD** also has excellent pigment dispersion.

#### **APPLICATIONS:**

- Gravure inks
- Coatings and overprint varnishes
- Flexographic inks

#### **BENEFITS:**

- Wet-pack resistance
- Adhesion
- High gloss
- Low odor
- Film forming
- NC-compatible

#### **Typical Properties**

<b>Property</b>	<b>Value</b>	<b>Unit</b>	<b>Test Method</b>
Acid value	Max.6	mgKOH/g	
Amine value	Max.6	mgKOH/g	
Viscosity (50% N.V. in 95% Ethanol )	G		G-H, End-End, 25 °C
Dilution (in 95% Ethanol)	Max. 45%		
Melting point	120	°C	Ring & Ball method

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